



Front Splitter fitting instructions

Ideally remove both front wheels and put axle stands under front jacking points at their lowest height.

Try the splitter for size and shape

NB* it will require at least 20 minutes of "fettling" to get the final shape as the splitter is straight out of the mould no prior shaping is done by us.

Hold the splitter in approximate position and mark the areas where the splitter touches the bodywork, what you are aiming to do is to remove material on the splitter in these areas so the splitter almost touches the bodywork all the way along. Using a soft pad grinder or some coarse grit sandpaper removing material where necessary.

Do not worry if you cannot get an exact match as anything up to a 10mm gap in places will be filled using the Sikaflex adhesive supplied.

Once you have got the shape close enough hold the splitter to the position you are satisfied with drill a few holes underneath the splitter through to the underside of the front clamshell use a few self tapping screws to hold the splitter in position and using a coarse felt tip marker draw a line on the bodywork following the splitter line.

Remove the splitter and using a soft pad grinder or coarse sandpaper rub through the paintwork about 5mm above and below this line to "key" the surface for the adhesive to stick to. Also key approx 5mm of the splitter too. Ideally use some Acetone or some paint thinners to remove any polish residue etc (Be V careful not to get thinners on your normal paintwork outside this area).

Once satisfied with the fit put the splitter in place and re fix the self tapping screws (maybe use a jack with a 2ft long piece of timber etc to spread the load) underneath the splitter to help keep in position too. Run a line of masking tape 10mm above the splitter and 10mm below (as in pic) this creates a neat edge



NB* Wear latex/rubber gloves when using Sikaflex as it's VERY sticky to skin.

Run a bead of Sikaflex all the way along the edge pushing as much into the gaps as possible so you end up with a nice line, run your gloved finger gently back over the Sikaflex to smooth it out and once satisfied it looks neat remove the masking tape. This should leave you with a neat line that is slightly raised.

NB* Do not remove too much Adhesive it is best to have a few mm thickness at least.

Leave for 24hrs to cure.

Replace wheels etc and take for a road test.